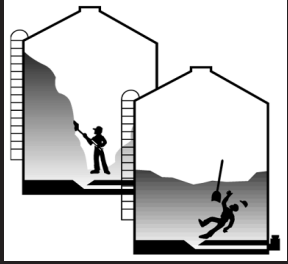
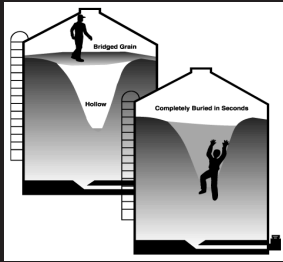


No one has to die



40% of accidents involve grain out of condition

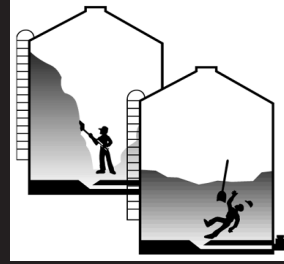
Most grain bin accidents occur when grain is being unloaded



- Educate workers about hazards
- If entering a bin, shut off power
- Use a safety harness and life line
- Work in pairs

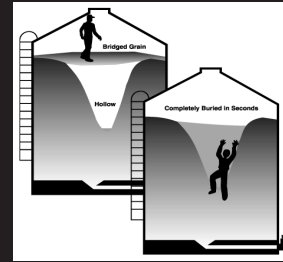


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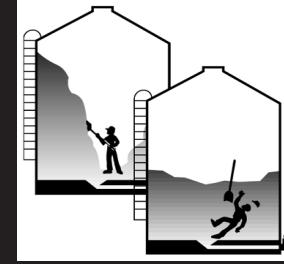
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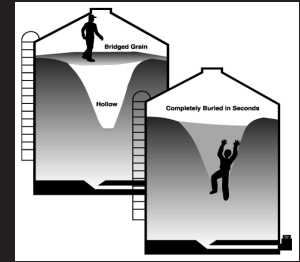


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