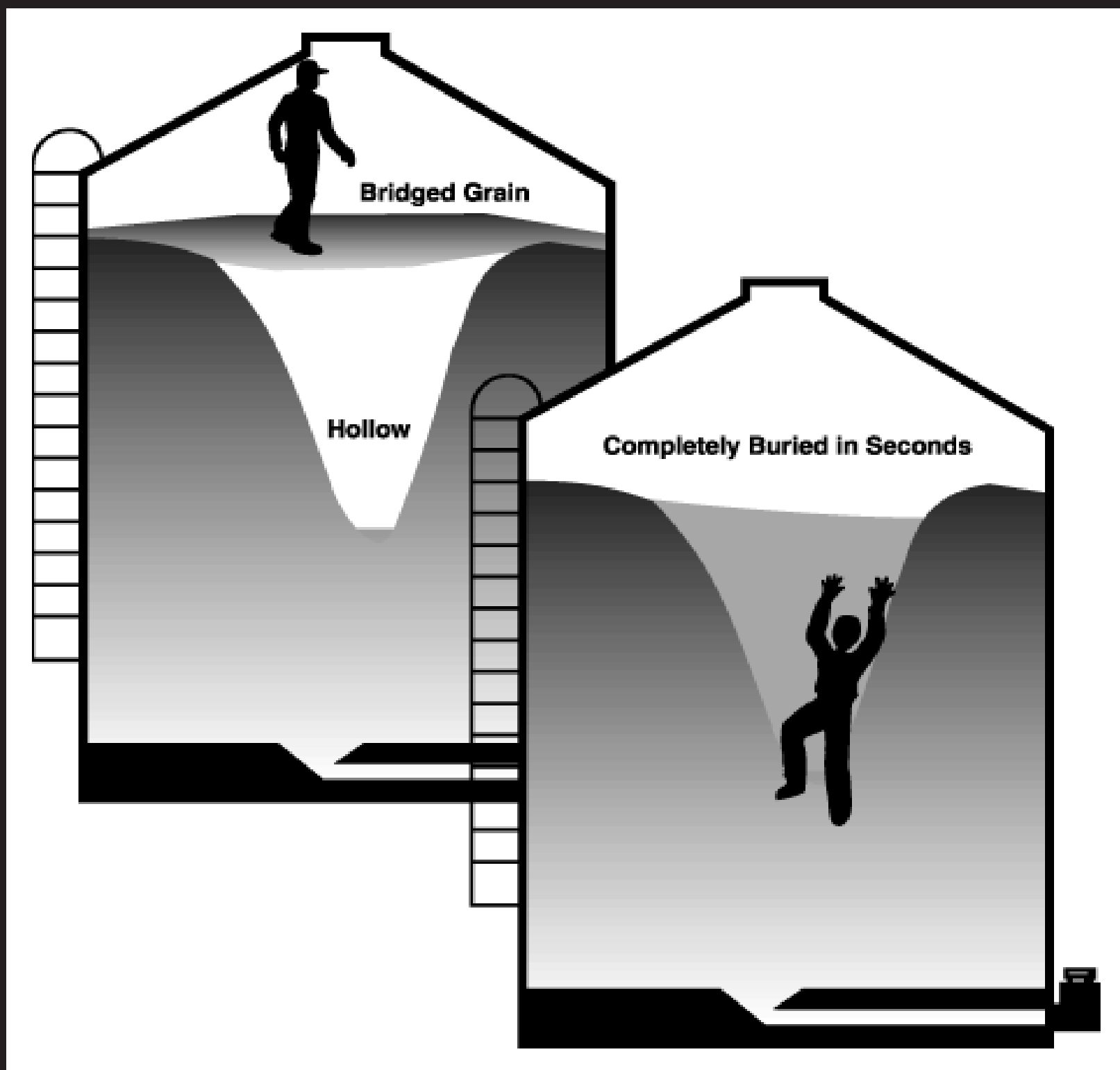
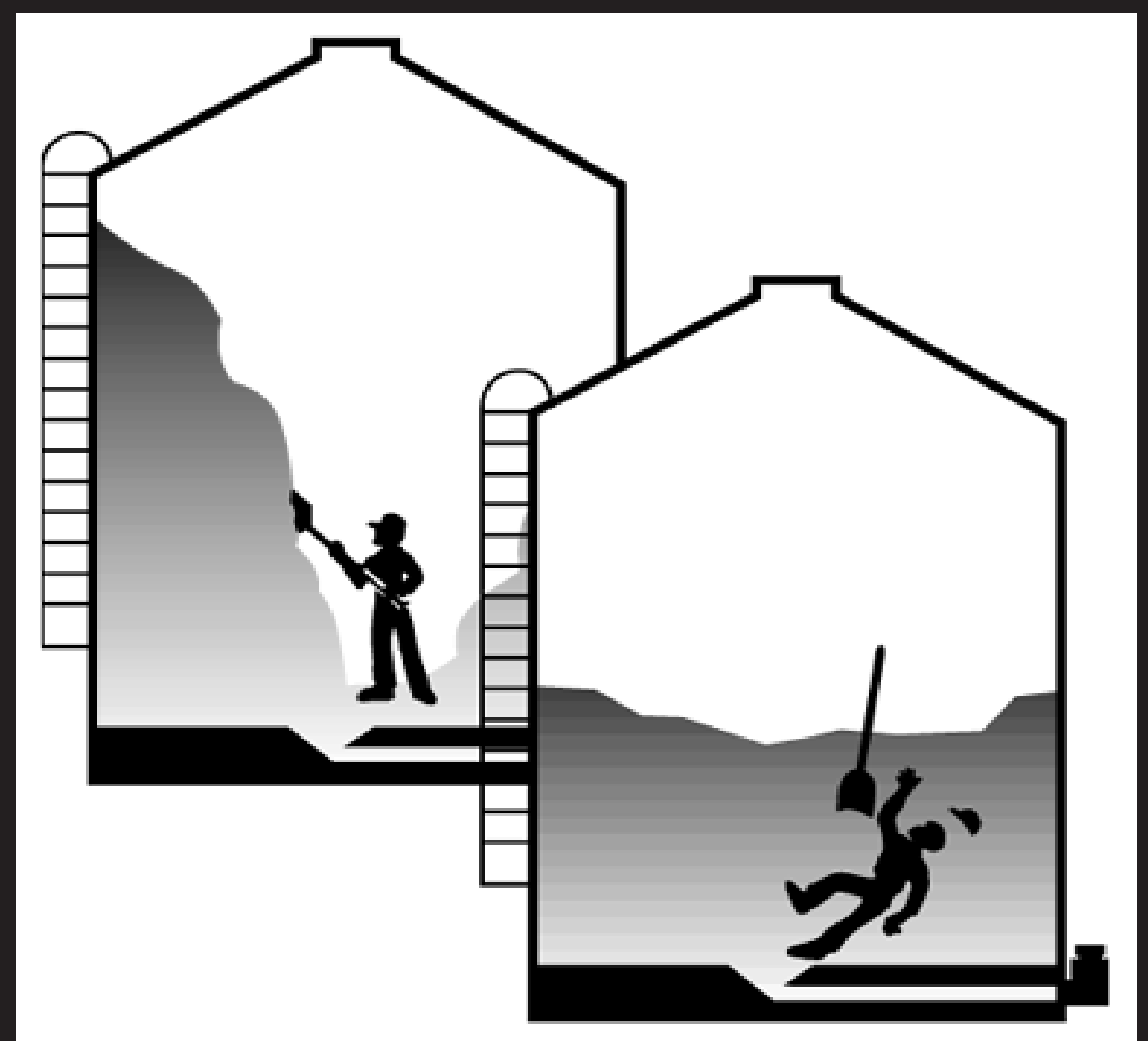


No one has to die

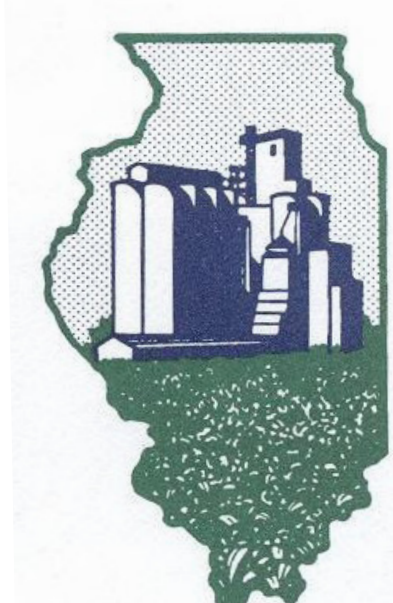


Most
grain bin accidents
occur when grain is
being **unloaded**



More than
40% of accidents
involve grain
out of condition

- **Educate** workers about hazards
- If entering a bin, **shut off power**
- Use a **safety harness** and **life line**
- **Work in pairs**



Grain & Feed
Association
of Illinois